

modern machine shop



1964

Article Index

A subject listing of articles published in
MODERN MACHINE SHOP during the past year.

ABRASIVE MACHINING

- Free-Abrasive Machining May, 120
Nylon Wheel "Satins" 13,000 Piano Pedals Dec., 126

ASSEMBLY

- Multipresses Increase Tonnage Capacity Mar., 146

AUTOMATION

- Transfer Machine Speeds Titanium Parts Production ... Jan., 144
High Speed Reel Parts Machining Jan., 150
Automatic Welding of Tractor Loader Parts Feb., 151
Retainer Ring Finished in One Operation Feb., 152
Mechanically Automated Machines Speed Production . Oct., 126
Automating Square Shear Doubles Production Dec., 110

BENDING

- Draw Bending Increases Production Sept., 154
Concentric Tube Bending Dec., 122

BLANKING

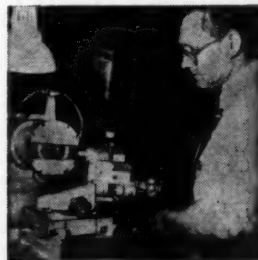
- There's Gold in the Punch Press Scrap Basket Oct., 132

BORING

- Small Machine Bores at Close Center Distances Jan., 152
Custom Rifle Maker Ups Production with Mona-Matic Mar., 147
Tool Reduces Transmission Case Boring Costs June, 150
Tape Machining Aircraft and Missile Parts July, 120
Jigmil Performs Variety of Operations Aug., 112
Spade Drill Digs Out Cost Savings Sept., 118
Quick Tool Changing Setup Reduces Machining Time Sept., 148
Unique Boring Setup for Long Steel Tubing Dec., 130

BROACHING

- Broaching on a Lathe Feb., 162
Hints on the Sharpening and Care of Broaches Feb., 166
Keyway Broach Cuts Precision Slots May, 154
Offbeat Application of Numerical Control Oct., 144
Conventional Shaper Used for Broaching Dec., 141



November, Page 142



September, Page 110

1964 Article Index . . .



September, Page 146

BRAZING

Brazing Manual Oct., 138

CARBIDE TOOLING

Machinable Carbide Dies Eliminate Galling Jan., 156
 Small Machines—Big Production With Carbide May, 142
 Jigmill Performs Variety of Operations Aug., 112
 Carbide Tooling Increases Production of Alloy Rods Aug., 115
 Carbide Tap Demonstrates Exceptional Wear Life Aug., 118
 Carbide Tool Trouble Check List Aug., 130
 Tricky Reverse Draw Problem Solved With Carbide Sept., 152

CHAMFERING

Chamfering Tool Expedites Production of Engine Blocks Mar., 156

CHUCKING

High Speed Reel Parts Machining Jan., 150
 Single Spindle Chucker Ups Production of Parts Aug., 106
 Pump Impeller Machining Time Reduced Nov., 150

CLAMPING

Top-Insertible T-Slot Bolt Speeds Setups Apr., 159
 Fixture Clamp for Restricted Areas Sept., 158

COOLANTS

Reaming Assisted with "Dual-Action" Cutting Fluid .. May, 148

CUTTING TOOLS

Metal Cutting: Art of Science, The Process Continues .. Feb., 114
 Surface Treatment of High Speed Steel Tools July, 78
 End Mill Movie July, 128
 Carbide Tap Demonstrates Exceptional Wear Life Aug., 118
 Sectional Form Tools Can Save You Money Aug., 126
 Quick Tool Changing Setup Reduces Machining Time Sept., 148

CUT-OFF

Retainer Ring Finished in One Operation Feb., 152

DEBURRING

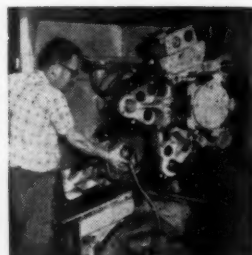
Brushes Deburr M-14 Rifle Barrels at 100 Per Hour ... June, 149
 Brushes Deburr Gears at Caterpillar Tractor Sept., 146
 Deburring and Edge-Blending Pistons Oct., 117

DIE DESIGN

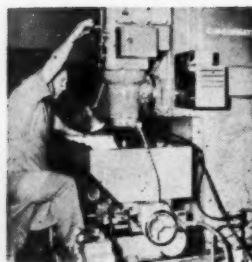
Machinable Carbide Dies Eliminate Galling Jan., 156
 Forming Die for Short-Run Parts Apr., 158
 A Training Program for Die Setters May, 134
 There's Gold in the Punch Press Scrap Basket Oct., 132
 New Elastomer Increases Die Block Output Nov., 152
 Polyurethane Squeezes Prototype Die Cost Dec., 102

DRILLING

Transfer Machine Speeds Titanium Parts Production .. Jan., 144
 Metal Cutting: Art to Science, The Process Continues .. Feb., 114
 Big N/C Drilling Job Feb., 127
 Computerized Torque Control Solves Problems Feb., 128
 Hints on Hogging June, 116
 Deep Hole Drilling by the EDM Method July, 90



August, Page 106



July, Page 90

Hinged Type Drill Jig	July, 110
Tape Machining Aircraft and Missile Parts	July, 120
Automated Circuit Board Drill	July, 124
Spade Drill Digs Out Cost Savings	Sept., 118
Quick Tool Changing Setup Reduces Machining Time	Sept., 148

DUST CONTROL

Eight Grinding Cycles Performed Automatically	Feb., 155
Space Problem Solved in Dust Collection	Apr., 152

ELECTRICAL DISCHARGE MACHINING

Carbon: An Outstanding EDM Tool Material	Apr., 110
Ford Streamlines Fabrication of EDM Tools	May, 110
Deep Hole Drilling by The EDM Method	July, 90

ELECTRICITY

Electrical Troubleshooting for the Man in the Shop	Jan., 138
Electrical Troubleshooting for the Man in the Shop	Feb., 136
Electrical Troubleshooting for the Man in the Shop	Mar., 122
Electrical Troubleshooting for the Man in the Shop	Apr., 126
Electrical Troubleshooting for the Man in the Shop	May, 124
Electrical Troubleshooting for the Man in the Shop	June, 130

EXPOSITIONS

Tool Exposition and Engineering Conference	Apr., 204
--	-----------

FACING

Retainer Ring Finished in One Operation	Feb., 152
---	-----------

FIXTURES

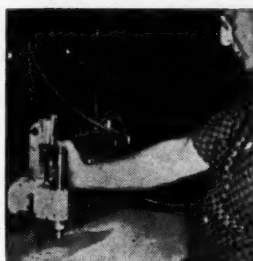
Automatic Part Ejector for Vise	Jan., 162
Air Jets Solve Chute Flow Problem	Mar., 158
Rubber Mandrel Facilitates Thin Wall Tube Grinding	Mar., 158
Tooling an Unorthodox Workpiece	Mar., 159
Tracer Control Triples Productivity at G. E.	Apr., 150
10-Ton Load Hand-Positioned for Machining	June, 152
Twenty-in-One Grinding Fixture	June, 159
Detachable Casters for Large Fixtures	July, 108
Magnetic V-Fixture Permits Heavy Stock Removal	July, 114
Fixture Clamp for Restricted Areas	Sept., 158
Simple Measuring Roll Holders	Oct., 160
Two-Stage Rod Milling Fixture	Nov., 159
Double Duty for the Shop Office Telephone	Dec., 140

FORMING

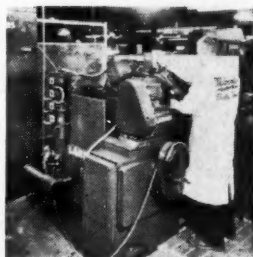
Engine Parts Formed by Stretch and Squeeze Method	Jan., 114
Metal Forming on a Lathe	July, 108
Method for Expanding Pipe Ends	Nov., 158

GAGING

Gage and Instrument Readings Pay Full Dividends	Jan., 118
Gage Designed for Checking Flatness	Jan., 162
When You Select A Dial Indicator	Mar., 116
Modified Flush Pin Gage Speeds Inspection	May, 159
Inspecting Large Diesel Crankshafts	June, 138
I. D. Flush-Pin Gage	June, 160
High-Speed-Camera Production	Nov., 136



March, Page 110



April, Page 148



November, Page 110

1964 Article Index . . .



May, Page 110

GRINDING

- Missile Component Production Tripled by Disc Grinding Jan., 154
- Rubber Mandrel Facilitates Thin Wall Tube Grinding Mar., 158
- Tool Part Grinding Time Cut by Two-Thirds Apr., 148
- Free-Abrasive Machining May, 120
- Double Disc Grinder Speeds Shipments of Steel Plate June, 147
- Twenty-in-One Grinding Fixture June, 159
- Centerless Grinder Provides Long Wheel Life July, 114
- Analysis of a Typical Diamond Wheel Shape July, 130
- Miniature Drill Grinding Aug., 85
- High Production Grinding of Projectile Cores Aug., 115
- Rotary Surface Grinding Boosts Cutter Life Sept., 156
- Reducing Abrasive Wheel Changes Oct., 136
- Slot-Grinding Technique Gives Designers New Tool Oct., 146
- Missile Valves Grooved in Record Time Nov., 154
- Teletype Triples Production Grinding of Clutch Parts Dec., 128

HARD FACING

- Feed Screw Life Increases by Hard-Surfacing May, 149

HIGH ENERGY RATE FORMING

- Huge High Energy Rate Forging Machine Jan., 137

INCENTIVE SYSTEMS

- Trading Stamps Provide Effective Production Incentive Nov., 128

INSPECTION

- Fabricating Solid-Propellant Rocket Motor Cases Jan., 130
- Inspecting Large Diesel Crankshafts June, 138
- Why Is Study of Machine Capability Important? July, 100

JIGS

- Drill Jig Features Adjustable Locating Pin Feb., 163
- Hinged Type Drill Jig July, 110
- Adjustable Shaft Jig Aug., 128

KEYSEATING

- Keyway Broach Cuts Precision Slots May, 154

LAPPING

- Typing Paper Maintains Accuracy of Lapping Plate Sept., 159
- Machining "Mechanical Brains" for Control Systems Nov., 110

LAYOUT

- Axis Rotation Dimensioning Made Easy Sept., 128

MAINTENANCE

- Cone-Shaped Sleeves Protect Machine Screws May, 152
- Cracked Valve Repaired Quickly Aug., 112
- Adhesive Used As Ultrathin Gasket in Machine Repair Dec., 134

MANAGEMENT

- The Interference Manulator Mar., 132
- Modern Control System June, 110
- Where There's A Harig, There's A Way June, 122
- Cases In Management Statistics Aug., 85
- Growing Up With Numerical Control Aug., 86



January, Page 114



June, Page 116

MATERIALS

New Stainless Steel Speeds Pump Bearing Production	Mar., 150
Automatic Machine Tool Increases Drill Life	Mar., 152
Carbon: An Outstanding EDM Tool Material	Apr., 110
Alloy Steel Analyses	Apr., 162
Hollow Mill Solves Tough Titanium Machining Problem	Aug., 78
Transparent Welding Chamber	Aug., 98
Carbide Tooling Increases Production of Alloy Rods	Aug., 115
Spade Drill Digs Out Cost Savings	Sept., 118
There's Gold in the Punch Press Scrap Basket	Oct., 132
Screw Machine Produces Copper Components	Oct., 150
Polyurethane Squeezes Prototype Die Cost	Dec., 102

MATERIALS HANDLING

High Strength Storage Rack Made from Scrap Steel Beams	May, 158
Detachable Casters for Large Fixtures	July, 108
Die Handling Made Easy	Aug., 102

METALLIZING

"Recommended Practices for Metallizing Inside Diameters of Machinery Parts"	June, 121
Simca Metallizes Synchro Rings Automatically	July, 118
Metallizing of Worn Shaft Saves Down Time	Sept., 146
Expensive Crankshaft Reclaimed Economically By Metallizing	Nov., 146

METALLURGY

Carbon: An Outstanding EDM Tool Material	Apr., 110
Surface Treatment of High Speed Steel Tools	July, 78

MILLING

Metal Cutting: Art to Science, the Process Continues	Feb., 114
Computerized Torque Control Solves Problems	Feb., 128
Fast Milling of Mold Cavities	Feb., 150
Double-Cutter Milling Machine	Mar., 115
Small Machines—Big Production with Carbide	May, 142
Hints on Hogging	June, 116
Magnetic V-Fixture Permits Heavy Stock Removal	July, 114
A New Design in End Mills	July, 128
Hollow Mill Solves Tough Titanium Machining Problem	Aug., 78
Jigmil Performs Variety of Operations	Aug., 112
Duplex Mill Yields up to 60 Percent Time Savings	Nov., 142
Low Cost Device Modernizes Old Mills	Dec., 130

NUMERICAL CONTROL

Big N/C Drilling Job	Feb., 127
Automatic Machine Tool Increases Drill Life	Mar., 152
Tape Machining Aircraft and Missile Parts	July, 120
Growing Up With Numerical Control	Aug., 86
Graduated Scales Engraved by Numerical Control	Sept., 124
N/C Turret Drill Film	Sept., 127
Manual Programming Does It	Oct., 110
Color/Sound Film on Numerical Control	Oct., 134
Offbeat Application of Numerical Control	Oct., 144
Let's Again Discuss Numerical Control	Nov., 120
Let's Again Discuss Numerical Control	Dec., 116



February, Page 144

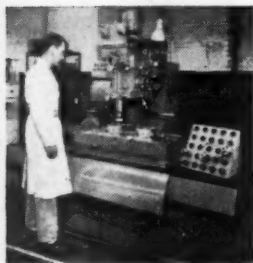


March, Page 144

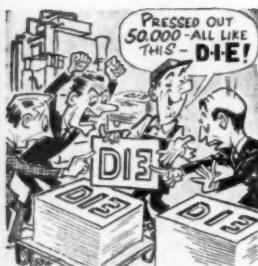


October, Page 142

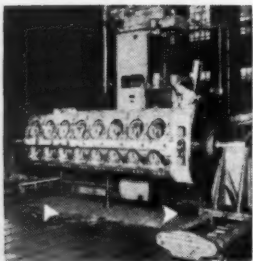
1964 Article Index . . .



July, Page 114



May, Page 134



June, Page 146

PLANT MANAGEMENT

Selection of the Right Press	Apr., 138
Standardization Film	May, 140
Why Is Study of Machine Capability Important?	July, 100
Investment Per Man-Hour	Sept., 136
Manual Programming Does It	Oct., 110
Reliability and Quality Control in Shop Management	Oct., 118
Trading Stamps Provide Effective Production Incentive	Nov., 128

PRESSING

Multipresses Increase Tonnage Capacity	Mar., 146
Air Jets Solve Chute Flow Problem	Mar., 158
Selection of the Right Press	Apr., 138
A Training Program for Die Setters	May, 134
Emerson Electric Increases Lamination Production	May, 156
Detachable Die Noses for Press Brakes	June, 158
Die Handling Made Easy	Aug., 102
1964 Stamping Guide	Sept., 132
Tricky Reverse Draw Problem Solved with Carbide	Sept., 152
There's Gold in the Punch Press Scrap Basket	Oct., 132
New Elastomer Increases Die Block Output	Nov., 152

PRODUCTION CONTROL

Modern Control System	June, 110
-----------------------	-----------

PUNCHING

New Grid Lock Machine Speeds Production	Mar., 110
There's Gold in the Punch Press Scrap Basket	Oct., 132

QUALITY CONTROL

Gage and Instrument Readings Pay Full Dividends	Jan., 118
Quality Control	Mar., 115
Reliability and Quality Control in Shop Management	Oct., 118

REAMING

Transfer Machine Speeds Titanium Parts Production	Jan., 144
Custom Rifle Maker Ups Production with Mona-Matic	Mar., 147
Reaming Assisted with "Dual-Action" Cutting Fluid	May, 148

ROLLER BURNISHING

Pump Manufacturer Switches to Roller Burnishing	Oct., 142
---	-----------

ROLL FORMING

Cold Roll-Forming	Nov., 162
-------------------	-----------

SAWING

Recommended Speeds for Band Sawing	
Common Metals	Jan., 166
Slow Down To Speed Up Production	July, 97

SCREW MACHINING

New Stainless Steel Speeds Pump Bearing Production	Mar., 150
Screw Machine Produces Copper Components	Oct., 150

SHEARING

- Hydraulic Shear Cuts Steel Alloy Plate Quickly Feb., 158
Automating Square Shear Doubles Production Dec., 110

STORAGE

- High Strength Storage Rack Made from Steel Beams .. May, 158

TAPPING

- Computerized Torque Control Solves Problems Feb., 129
Carbide Tap Demonstrates Exceptional Wear Life ... Aug., 118

THREADING

- Chasing the Tough Ones Mar., 142
Thread Rolling with Flat Dies July, 127
Die Head Film Sept., 156
Rollability of Materials Oct., 162

TOOL DESIGN

- Automatic Part Ejector for Vise Jan., 162
Chamfering Tool Expedites Production Mar., 156
Tooling for Aircraft and Missile Manufacture Apr., 137
Ford Streamlines Fabrication of EDM Tools May, 110
Detachable Die Noses for Press Brakes June, 158
Surface Treatment of High Speed Steel Tools July, 78

TOOL GRINDING

- Spade Drill Digs Out Cost Savings Sept., 118
Rotary Surface Grinding Boosts Cutter Life Sept., 156
Drills Sept., 162
Grinder Doubles Boring Tool Life Nov., 146

TOOL STORAGE

- Manual Programming Does It Oct., 110

TRAINING

- Fabricating Solid-Propellant Rocket Motor Cases Jan., 130
Electrical Troubleshooting for the Man in the Shop ... Feb., 136
Electrical Troubleshooting for the Man in the Shop ... Mar., 122
Electrical Troubleshooting for the Man in the Shop ... Apr., 126
Electrical Troubleshooting for the Man in the Shop ... May, 124
A Training Program for Die Setters May, 134
Tracer Control Film May, 144
Turning to Plus or Minus 0.0001 Inch Tolerance May, 150
Where There's A Harig, There's A Way June, 122
Electrical Troubleshooting for the Man in the Shop ... June, 130
Sectional Form Tools Can Save You Money Aug., 126

TRACING

- Lathe Simultaneously Turns Both Halves of Molds ... Aug., 122

TREPPANNING

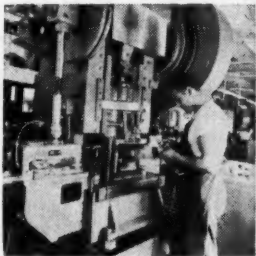
- Special Trepanning Tool Jan., 129



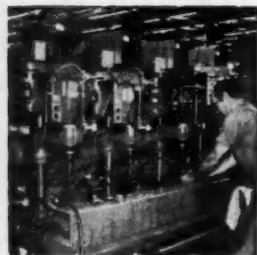
January, Page 150



August, Page 178



April, Page 138



February, Page 128

TURNING

High Speed Reel Parts Machining	Jan., 150
Metal Cutting: Art to Science, the Process Continues	Feb., 114
Retainer Ring Finished in One Operation	Feb., 152
Custom Rifle Maker Ups Production with Mona-Matic	Mar., 147
Tracer Control Triples Productivity at G. E.	Apr., 150
Hints on Hogging	June, 116
Metal Forming on a Lathe	July, 108
Lathe Simultaneously Turns Both Halves of Molds	Aug., 122
Costs Reduced in Turning Aircraft Components	Oct., 143

WELDING

Fabricating Solid-Propellant Rocket Motor Cases	Jan., 130
Automatic Welding of Tractor Loader Parts	Feb., 150
Body Part Production Increased by Arc Welding	June, 146
Transparent Welding Chamber	Aug., 98
New Welding Handbook	Sept., 117
Thick Plate Stock Welded Without Joint Preparation	Oct., 158



October, Page 118

GENERAL INTEREST

Engine Parts Formed by Stretch and Squeeze Method	Jan., 114
Fabricating Solid-Propellant Rocket Motor Cases	Jan., 130
Electrical Troubleshooting for the Man in the Shop	Jan., 138
Metal Cutting: Art to Science, the Process Continues	Feb., 114
Computerized Torque Control Solves Problems	Feb., 129
Electrical Troubleshooting for the Man in the Shop	Feb., 136
When You Select A Dial Indicator	Mar., 116
Electrical Troubleshooting for the Man in the Shop	Mar., 122
The Interference Manulator	Mar., 132
Carbon: An Outstanding EDM Tool Material	Apr., 110
Electrical Troubleshooting for the Man in the Shop	Apr., 126
Ford Streamlines Fabrication of EDM Tools	May, 110
Electrical Troubleshooting for the Man in the Shop	May, 124
A Training Program for Die Setters	May, 134
Small Cutter Surface Speed Conversion Chart	May, 162
Modern Control System	June, 110
Hints on Hogging	June, 116
Where There's A Harig, There's A Way	June, 122
Electrical Troubleshooting for the Man in the Shop	June, 130
Surface Treatment of High Speed Steel Tools	July, 78
Deep Hole Drilling By the EDM Method	July, 90
Why is Study of Machine Capability Important?	July, 100
Die Handling Made Easy	Aug., 102
A Look at Air Bearings and How They Work	Sept., 110
Spade Drill Digs Out Cost Savings	Sept., 118
Graduated Scales Engraved by Numerical Control	Sept., 124
Axis Rotation Dimensioning Made Easy	Sept., 128
Investment Per Man-Hour	Sept., 136
Manual Programming Does It	Oct., 110
Reliability and Quality Control in Shop Management	Oct., 118
Machining "Mechanical Brains" for Control Systems	Nov., 110
Revised Standards for Gears	Nov., 118
Let's Again Discuss Numerical Control	Nov., 120
The Market Place Has Decided	Nov., 161



November, Page 128

